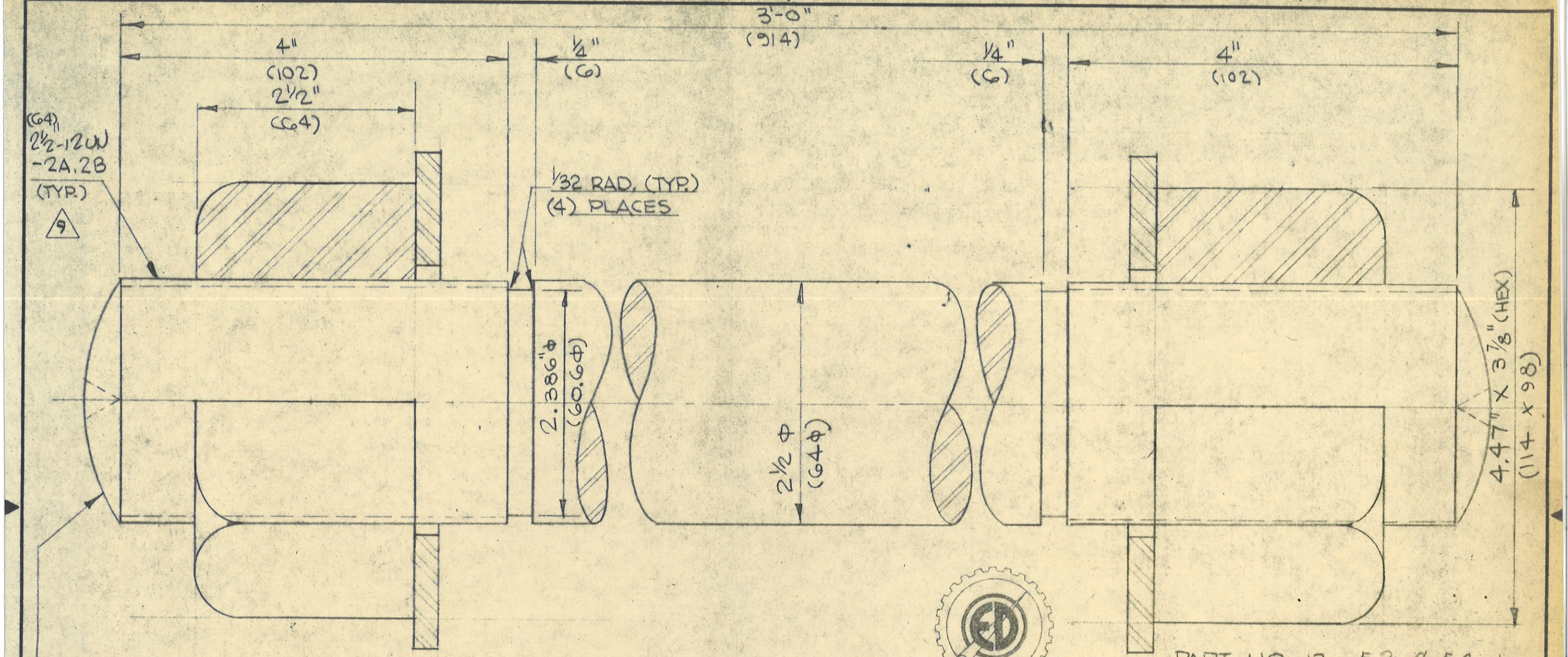

NOTES

1. FRACTIONAL TOL. ± 1/64. (0.38)
2. BREAK CORNERS .010 x 45°, (.03 x 45°)
3. 63 F.A.O. EXCEPT AS NOTED.
4. 32 ON THREADS, 250 ON NUT. (3)
5. MATERIAL: NDCC SPEC. –
   - STUD - 7R-115
   - NUT - 7R-106
   - WASHER - 7R-107
6. DIMENSIONS ARE IN INCHES. EQUIVALENT MILLIMETER SIZES SHOWN IN PARENTHESES.
7. REFERENCE NDCC FABRICATION SPEC. NO-112-1.
8. REF. ASS'Y DWG 047-E650.

9. PROVIDE NO LESS THAN 0.009 CLEARANCE ON THE PITCH DIAMETER FOR THE SPECIFIED CLASS 2A, 2B THREAD

LICENSE ISSUE APP'L

PART NO. 13, 53 & 54

NO.	DATE	DESCRIPTION	BY	APPVD
3	9-11-73	ADDED 250 ON NUT	PHL	
2	4-28-71	GEN. REV.	HRD	
1	2-5-70	REVISED MATL. CALL OUT	JCP	

REVISIONS

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NATIONAL DISTILLERS and CHEMICAL CORPORATION
NEW YORK, N.Y., U.S.A.

NATIONAL DISTILLERS POLYETHYLENE PROCESS

NATIONAL REACTOR R-102
HEAD STRAP STUD

DATE 7-21-69	SCALE FULL SIZE
DRAWN BY Bob Day	CHECKED BY GUMAUCK
DEPT. APP'L	ENG. APP'L
LOCATION 047	DRAWING NO. B-1041
	ISSUE 3